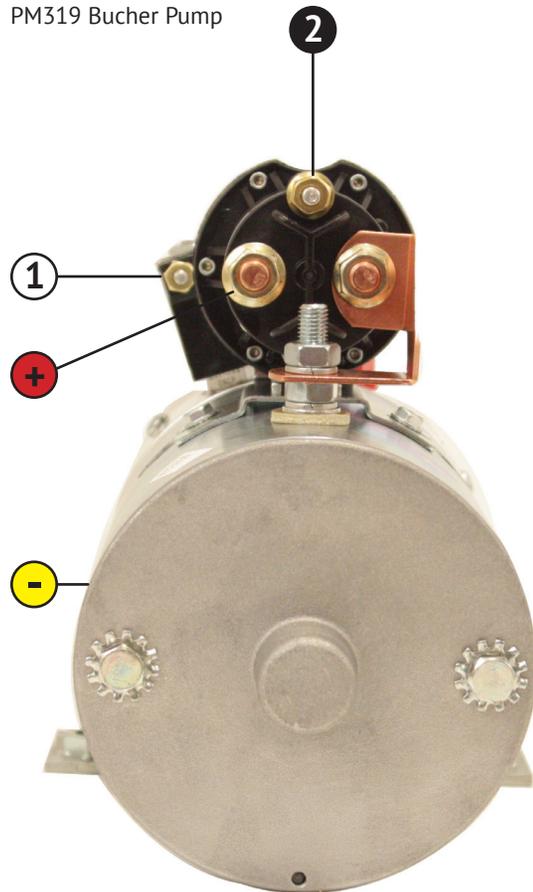


BUCHER PUMP to SAFETY CUTOFF SWITCH

PIERCE

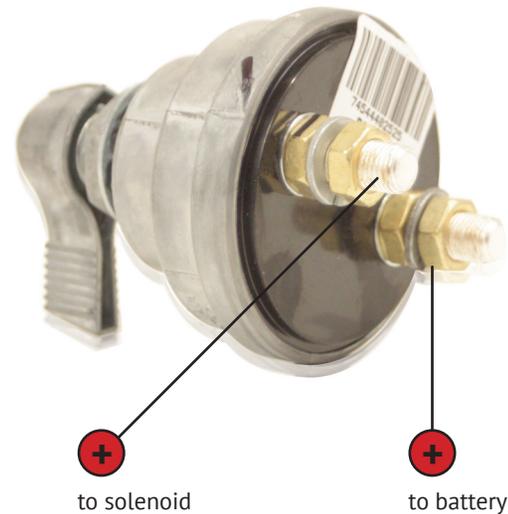
Pierce Arrow Inc. • www.piercearrowinc.com • 1-800-658-6301
549 U.S. HWY 287 S. • Henrietta, Texas 76365

PM319 Bucher Pump



PS025 Safety Cutoff Switch

To protect your pump, please use a safety cutoff switch or ampere breaker.



CATEGORY

PUMP

PART NO.

PM319

PRODUCT DESCRIPTION

Bucher Pump to Safety Cutoff Switch

WIRING DESCRIPTION

This chart depicts wiring from a Bucher PM319 pump to the PS025 Pierce safety cutoff switch.

NOTE: Place breaker as close to battery as install allows. Use #4 gauge cable for all connections. Use a 5/16-18" x 3/4" bolt for the ground connection. Wiring not included.

WIRING CHART

Connect the wires to the corresponding signs.

-  POSITIVE (red)
-  NEGATIVE (yellow)
-  DOWN (white)
-  UP (black)

REMOTE CONNECTIONS

Pierce wired or wireless remotes including the P040 and CP271 connect to a PM319. Wired remotes will have three wires whereas the wireless connections will have four.

-  UP (black)
-  DOWN (white)
-  POSITIVE (red or green)
-  NEGATIVE (yellow)