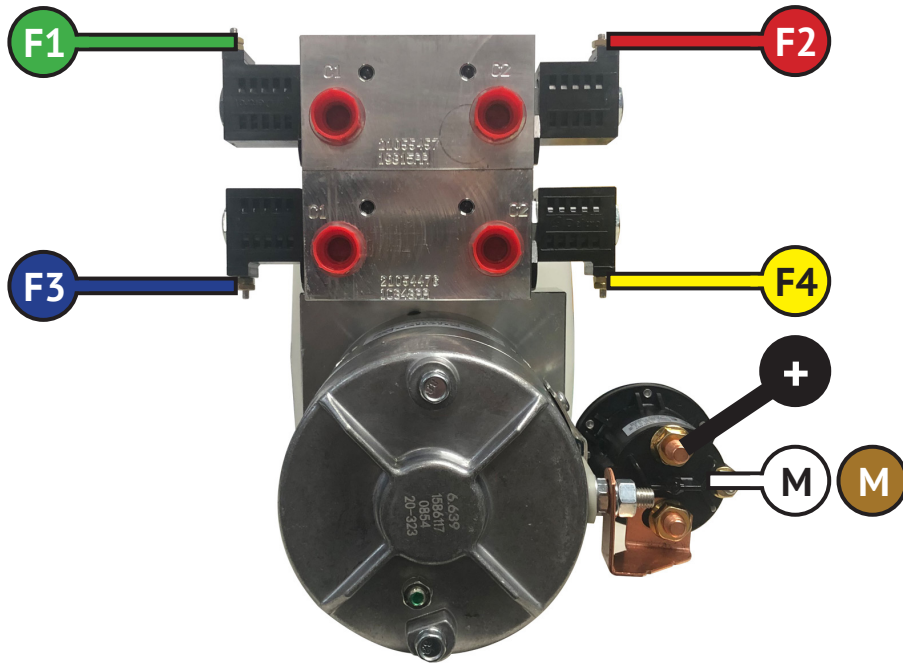


# BUCHER PUMP



Pierce Arrow Inc. • www.piercearrowinc.com • 1-800-658-6301  
549 U.S. HWY 287 S. • Henrietta, Texas 76365

PM3530 Bucher Pump



### CONTROL WIRING CHART

Connect the wires to the corresponding signs.

- F1 (green)
- F2 (red)
- F3 (blue)
- F4 (yellow)
- + Positive (black)
- M M Master (white or brown)

CATEGORY

PUMP

PART NO.

PM3530

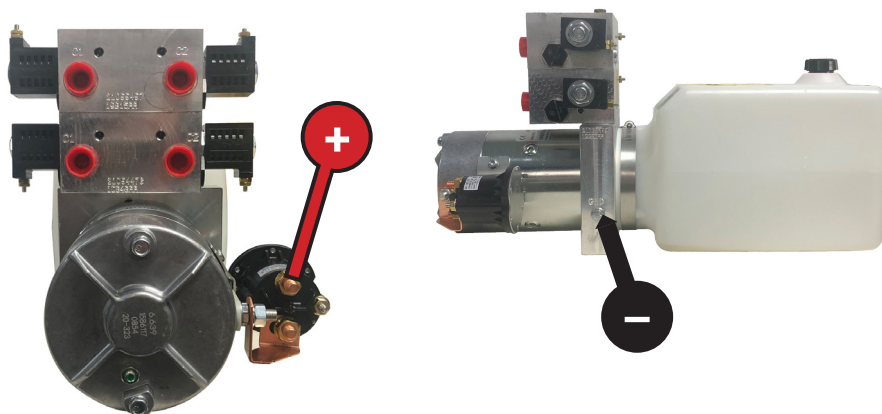
### PRODUCT DESCRIPTION

Bucher Pump

### WIRING DESCRIPTION

This chart depicts wiring from a Bucher PM3530 pump to the Pierce CP078 remote.

NOTE: The pump's reservoir is supplied with a temporary plastic plug in the fill opening. After filling the reservoir, install the vented plastic plug into the fill opening. The vented plug is packed in the pump box. Do NOT operate with red plug in reservoir.



### HARNESS WIRING CHART

Connect the wires to the corresponding signs.

- + Positive
- Negative

### WIRING DESCRIPTION

This chart depicts wiring from a Bucher PM3530 pump to the battery using #4 Gauge Wiring.

NOTE: Place breaker as close to battery as install allows. Use #4 gauge cable for all connections.

GROUND: Use the 5/16-18" x 3/4" bolt on the right hand side of the pump labeled GND (right in relation to pump motor facing you). Wire the other end of the 4 gauge ground wire directly to the negative terminal on the battery.